Safety Data Sheet

prepared to UN GHS Revision 3

1. Identification of the Substance/Mixture and the Company/Undertaking

1.1 Product Identifier 632ACT

Revision Date: 12/02/2025

Supersedes Date: 21/05/2024

Product Name: DURAL 632 HIGH BUILD EPOXY RESIN ACTIVATOR

1.2 Relevant identified uses of the substance or mixture and uses advised against Hardener for 2 components coatings - Industrial use. Advised against: others than recommended

1.3 Details of the supplier of the safety data sheet

Importer: Importer

Manufacturer:

StonCor Africa (Pty.) Ltd.
8 Cresset Road
Midrand Industrial Park, Chloorkop
P.O. Box 2205
2001, Johannesburg
South Africa

Regulatory / Technical Information:
+27 11 254 5500

Datasheet Produced by: Letsoalo, Lesego - ehs@stoncor.com

1.4 Emergency telephone number:

CHEMTREC 1-800-424-9300 (Inside US)
CHEMTREC +1 703 5273887 (Outside US)

Giftinformasjonen: +47 22 59 13 00

2. Hazard Identification

2.1 Classification of the substance or mixture

Acute Toxicity, Inhalation, category 4
Acute Toxicity, Oral, category 4
Hazardous to the aquatic environment, Chronic, category 3
Skin Corrosion, category 1
Skin Sensitizer, category 1

2.2 Label elements

Symbol(s) of Product

Signal Word

Danger

Named Chemicals on Label

2,4,6-tris(dimethylaminomethyl)phenol, Benzyl alcohol, Tetraethylenepentamine, 3-aminopropyltriethoxysilane, benzene-1, 3-dimethanamine, 3-Aminomethyl-3,5,5-trimethylcyclohexylamine, phenol, polymer with formaldehyde, glycidyl ether

HAZARD STATEMENTS

Acute Toxicity, Oral, category 4	H302	Harmful if swallowed.
Skin Corrosion, category 1	H314-1	Causes severe skin burns and eye damage.
Skin Sensitizer, category 1	H317	May cause an allergic skin reaction.
Acute Toxicity, Inhalation, category 4	H332	Harmful if inhaled.
Hazardous to the aquatic environment, Chronic, category 3	H412	Harmful to aquatic life with long lasting effects.

PRECAUTION PHRASES

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P264	Wash hands thoroughly after handling.
P270	Do no eat, drink or smoke when using this product.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/ face protection.
P301+310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P301+330+331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+352	IF ON SKIN: Wash with plenty of soap and water.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do so. Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P333+313	If skin irritation or rash occurs: Get medical advice/attention.
P362+364	Take off contaminated clothing and wash it before reuse.
P363	Wash contaminated clothing before reuse.
P501	Dispose of contents/container to waste treatment/disposal facility in accordance with local, state, and federal regulations.

2.3 Other hazards

No Information

Results of PBT and vPvB assessment:

The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

3. Composition/Information On Ingredients

3.2 Mixtures

Hazardous ingredients

Name According to EEC	EINEC No.	CAS-No.	%	Classifications

Benzyl alcohol	202-859-9	100-51-6	25 - <50	H302-312-319-332	Acute Tox. 4 Dermal, Acute Tox. 4 Inhalation, Acute Tox. 4 Oral, Eye Irrit. 2
benzene-1, 3-dimethanamine	216-032-5	1477-55-0	10 - <25	H302-314-317-331-412	Acute Tox. 3 Inhalation, Acute Tox. 4 Oral, Aquatic Chronic 3, Skin Corr. 1, Skin Sens. 1
3-Aminomethyl-3,5,5-trimethylcyclohexylamine	220-666-8	2855-13-2	2.5 - <10	H302-314-317	Acute Tox. 4 Oral, Skin Corr. 1B, Skin Sens. 1A
phenol, polymer with formaldehyde, glycidyl ether	608-164-0	28064-14-4	2.5 - <10	H315-317-319-411	Aquatic Chronic 2, Eye Irrit. 2, Skin Irrit. 2, Skin Sens. 1
Amine, polyethylenepoly-,tetraethylenepentamine fraction		90640-66-7	2.5 - <10		
Tetraethylenepentamine	203-986-2	112-57-2	2.5 - <10	H302-312-314-317	Acute Tox. 4 Dermal, Acute Tox. 4 Oral, Skin Corr. 1, Skin Sens. 1
3-aminopropyltriethoxysilane	213-048-4	919-30-2	2.5 - <10	H302-314	Acute Tox. 4 Oral, Skin Corr. 1
2,4,6-tris (dimethylaminomethyl) phenol	202-013-9	90-72-2	1.0 - <2.5	H315-319	Eye Irrit. 2, Skin Irrit. 2

CAS-No.	M-Factors
100-51-6	
1477-55-0	
2855-13-2	
28064-14-4	
90640-66-7	
112-57-2	
919-30-2	
90-72-2	

Additional Information: The text for GHS Hazard Statements shown above (if any) is given in Section 16.

4. First-aid Measures

4.1 Description of First Aid Measures

GENERAL NOTES: When symptoms persist or in all cases of doubt seek medical advice.
AFTER INHALATION: Move to fresh air. Consult a physician after significant exposure.
AFTER SKIN CONTACT: Use a mild soap if available. Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes.
AFTER EYE CONTACT: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses.
AFTER INGESTION: Gently wipe or rinse the inside of the mouth with water. Do NOT induce vomiting. Never give anything by mouth to an unconscious person.

Self protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Causes severe burns. Harmful in contact with skin and if swallowed. Irritating to eyes and respiratory system.

4.3 Indication of any immediate medical attention and special treatment needed

Immediate medical attention is required. No information available on clinical testing and medical monitoring. Specific toxicological information on substances, if available, can be found in section 11.

5. Fire-fighting Measures

5.1 Extinguishing Media:

Carbon Dioxide, Dry Chemical, Foam

FOR SAFETY REASONS NOT TO BE USED: Alcohol, Alcohol based solutions, any other media not listed above.

5.2 Special hazards arising from the substance or mixture

No Information

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus. High volume water jet. Hazardous decomposition products formed under fire conditions. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

6. Accidental Release Measures

6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment.

6.2 Environmental precautions

Do not allow material to contaminate ground water system. Prevent product from entering drains.

6.3 Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

Please refer to disposal requirements or country specific disposal requirements for this material. See Section 8 and 13 for further information.

7. Handling and Storage

7.1 Precautions for safe handling

INSTRUCTIONS FOR SAFE HANDLING: Use only in area provided with appropriate exhaust ventilation. Wear personal protective equipment. Do not breathe vapours or spray mist.
PROTECTION AND HYGIENE MEASURES: Wash hands before breaks and at the end of workday. When using, do not eat, drink or smoke.

7.2 Conditions for safe storage, including any incompatibilities

CONDITIONS TO AVOID: Direct sources of heat.
STORAGE CONDITIONS: Store in original container. Keep locked up or in an area accessible only to qualified or authorised persons. Store in a dry, well ventilated place away from sources of heat, ignition and direct sunlight.

7.3 Specific end use(s)

No specific advice for end use available.

8. Exposure Controls/Personal Protection

8.1 Control parameters

Ingredients with Occupational Exposure Limits
(EU)

Name	CAS-No.	LTEL ppm	STEL ppm	STEL mg/m3	LTEL mg/m3
Benzyl alcohol	100-51-6				
benzene-1, 3-dimethanamine	1477-55-0				

3-Aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2
phenol, polymer with formaldehyde, glycidyl ether	28064-14-4
Amine, polyethylenepoly-,tetraethylenepentamine fraction	90640-66-7
Tetraethylenepentamine	112-57-2
3-aminopropyltriethoxysilane	919-30-2
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2

Name	CAS-No.	OEL Note
Benzyl alcohol	100-51-6	
benzene-1, 3-dimethanamine	1477-55-0	
3-Aminomethyl-3,5,5-trimethylcyclohexylamine	2855-13-2	
phenol, polymer with formaldehyde, glycidyl ether	28064-14-4	
Amine, polyethylenepoly-,tetraethylenepentamine fraction	90640-66-7	
Tetraethylenepentamine	112-57-2	
3-aminopropyltriethoxysilane	919-30-2	
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	

FURTHER INFORMATION: Refer to the regulatory exposure limits for the workforce enforced in each country.

8.2 Exposure controls

Personal Protection

RESPIRATORY PROTECTION: No personal respiratory protective equipment normally required. Respirator with filter for organic vapor.

EYE PROTECTION: Tightly fitting safety goggles.

HAND PROTECTION: Impervious gloves. Rubber or plastic apron.

Body Protection: Long sleeved clothing.
Remove and wash contaminated clothing before re-use.

OTHER PROTECTIVE EQUIPMENT: No Information

ENGINEERING CONTROLS: Avoid contact with skin, eyes and clothing. Ensure adequate ventilation, especially in confined areas.

9. Physical and Chemical Properties

9.1 Information on basic physical and chemical properties

Appearance:	Amber
Physical State	Liquid
Odor	Ammonia Like
Odor threshold	Not determined
pH	Alkaline
Melting point / freezing point (°C)	Not determined
Boiling point/range (°C)	130 - 290
Flash Point, (°C)	140
Evaporation rate	Not determined

Flammability (solid, gas)	Not determined
Upper/lower flammability or explosive limits	0,8 - 13
Vapour Pressure	Not determined
Vapour density	Not determined
Relative density	1.03-1.05
Solubility in / Miscibility with water	Not determined
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature (°C)	Not determined
Decomposition temperature (°C)	Not determined
Viscosity	300-600cps
Explosive properties	Not determined
Oxidising properties	Not determined

9.2 Other information

VOC Content g/l:	6.5

Calculated grams Of VOC per liter Of coating product As applied.

Specific Gravity (g/cm3)	1,040

10. Stability and Reactivity

10.1 Reactivity
No reactivity hazards known under normal storage and use conditions.

10.2 Chemical stability
Stable under normal conditions.

10.3 Possibility of hazardous reactions
Hazardous polymerisation may occur.

10.4 Conditions to avoid
Direct sources of heat.

10.5 Incompatible materials
Strong oxidizing agents.

10.6 Hazardous decomposition products
Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), dense black smoke.

11. Toxicological Information

11.1 Information on toxicological effects

Acute Toxicity:

Oral LD50: No information

Inhalation LC50: No information

Irritation: No information available.

Corrosivity: No information available.

Sensitization: No information available.

Repeated dose toxicity: No information available.

Carcinogenicity: No information available.

Mutagenicity: No information available.

Toxicity for reproduction: No information available.

STOT-single exposure: No information available.

STOT-repeated exposure: No information available.

Aspiration hazard: No information available.

If no information is available above under Acute Toxicity then the acute effects of this product have not been tested. Data on individual components are tabulated below:

CAS-No.	Chemical Name	Oral LD50	Dermal LD50	Vapor LC50	Gas LC50	Dust/Mist LC50
100-51-6	Benzyl alcohol	1230 mg/kg, rat	2000 mg/kg, rabbit	1000 ppm, rat	0.000	0.000
1477-55-0	benzene-1, 3-dimethanamine	1514 mg/kg, oral			0.000	0.000
2855-13-2	3-Aminomethyl-3,5,5-trimethylcyclohexylamine	500 mg/kg oral			0.000	0.000
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	5000 mg/kg. oral, rat	>2000 mg/kg, rabbit		0.000	0.000
90-72-2	2,4,6-tris(dimethylaminomethyl) phenol	2169 mg/kg oral			0.000	0.000

Additional Information:

No Information

12. Ecological Information

12.1 Toxicity:

EC50 48hr (Daphnia): No information

IC50 72hr (Algae): No information

LC50 96hr (fish): No information

12.2 Persistence and degradability: No information

12.3 Bioaccumulative potential: No information

12.4 Mobility in soil: No information

12.5 Results of PBT and vPvB assessment: The product does not meet the criteria for PBT/VPvB in accordance with Annex XIII.

12.6 Other adverse effects: No information

CAS-No.	Chemical Name	EC50 48hr	IC50 72hr	LC50 96hr
100-51-6	Benzyl alcohol	230 mg/l	700 mg/l	460 mg/l
1477-55-0	benzene-1, 3-dimethanamine	No information	No information	
2855-13-2	3-Aminomethyl-3,5,5-trimethylcyclohexylamine	No information	No information	
28064-14-4	phenol, polymer with formaldehyde, glycidyl ether	No information	No information	
90640-66-7	Amine, polyethylenepoly-,tetraethylenepentamine fraction	No information	No information	No information
112-57-2	Tetraethylenepentamine	No information	No information	
919-30-2	3-aminopropyltriethoxysilane	No information	No information	
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	No information	No information	

13. Disposal Considerations

13.1 WASTE TREATMENT METHODS: If recycling is not practicable, dispose of in compliance with local regulations. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport Information

14.1 UN number UN 3066

14.2 UN proper shipping name Paint

Technical name Not applicable

14.3 Transport hazard class(es) 8

Subsidiary shipping hazard Not applicable

14.4 Packing group PG III

14.5 Environmental hazards Not applicable

14.6 Special precautions for user Not applicable

EmS-No.: Not applicable

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code Not applicable

15. Regulatory Information

15.1 Safety, health and environmental regulations/legislation for the substance or mixture:

National Regulations:

Denmark Product Registration Number: Not available

Danish MAL Code: Not available

Danish MAL Code - Mixture: Not available

Sweden Product Registration Number: Not available

Norway Product Registration Number: Not available

WGK Class: Not available

15.2 Chemical Safety Assessment:

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

16. Other Information

Text for GHS Hazard Statements shown in Section 3 describing each ingredient:

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Reasons for revision

Composition Information Changed
Substance and/or Product Properties Changed in Section(s):
01 - Identification
02 - Hazard Identification
03 - Composition/Information On Ingredients
08 - Exposure Controls/Personal Protection
09 - Physical and Chemical Properties
11 - Toxicological Information
14 - Transportation Information
15 - Regulatory Information
Revision Statement(s) Changed

List of References:

This Safety Data Sheet was compiled with data and information from the following sources:

- The Ariel Regulatory Database provided by the 3E Corporation in Copenhagen, Denmark.
- Joint Research Centre in Ispra, Italy.
- Regulation (EC) 1272/2008 with subsequent amendments.
- Regulation (EC) 1272/2006 with subsequent amendments.
- Commission Regulation (EU) 2020/878
- EU Council Decision 2000/532/EC and its Annex entitled "List of Wastes"
- Safety Data Sheet from raw material supplier
- The classification declared in sec. 2.2 is based on the calculation methods set out in Annex I and Annex II of the CLP Reg. 1272/2008 on the composition of the formula.

Acronym & Abbreviation Key:

CLP Classification, Labeling & Packaging Regulation

EC	European Commission
EU	European Union
US	United States
CAS	Chemical Abstract Service
EINECS	European Inventory of Existing Chemical Substances
REACH	Registration, Evaluation, Authorization of Chemicals Regulation
GHS	Globally Harmonized System of Classification and Labeling of Chemicals
LTEL	Long term exposure limit
STEL	Short term exposure limit
OEL	Occupational exposure limit
ppm	Parts per million
mg/m3	Milligrams per cubic meter
TLV	Threshold Limit Value
ACGIH	American Conference of Governmental Industrial Hygienists
OSHA	Occupational Safety & Health Administration
PEL	Permissible Exposure Limits
VOC	Volatile organic compounds
g/l	Grams per liter
mg/kg	Milligrams per kilogram
N/A	Not applicable
LD50	Lethal dose at 50%
LC50	Lethal concentration at 50%
EC50	Half maximal effective concentration
IC50	Half maximal inhibitory concentration
PBT	Persistent bioaccumulative toxic chemical
vPvB	Very persistent and very bioaccumulative
EEC	European Economic Community
ADR	International Transport of Dangerous Goods by Road
RID	International Transport of Dangerous Goods by Rail
UN	United Nations
IMDG	International Maritime Dangerous Goods Code
IATA	International Air Transport Association
MARPOL	International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978
IBC	International Bulk Container
RTI	Respiratory Tract Irritation
NE	Narcotic Effects
IMO	International Maritime Organization
Note P:	The classification as a carcinogen or mutagen need not apply; the substance contains less than 0,1 % w/w benzene
Note 10:	The classification as a carcinogen by inhalation applies only to mixtures in powder form containing 1 % or more of titanium dioxide which is in the form of or incorporated in particles with aerodynamic diameter ≤ 10 µm.

For further information, please contact: Technical Services Department

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product or where instructions and recommendations are not followed.